



Replacement Parts Suitable For:

Lincoln Electric® Twin Sub Arc Assemblies



NO.	PROFAX NO.	DESCRIPTION	QTY
1.	KP2122-1	Incoming wire guide assembly	1
2.	KP1970-3	Wire guides (2 required)	2
3.	KP1888-2	Drive roll 1/16" - 5/64"	1
4.	S13165	Idle roll assembly	1
5.	M8776-6	Drive roll key	1
NO.	PROFAX	LINCOLN®	DESCRIPTION
6.	PX M11609	M11609	Nozzle assembly
7.	PX KP2092-1	T12507-.045	Guide tube .045-.052
	PX KP2092-2	T12507-5/64	Guide tube 1/16", 5/64", & 3/32"
8.	PX KP1979-1	S14033-.045	Contact tip .045
	PX KP1979-2	S14033-.052	Contact tip .052
	PX KP1979-3	KP1979-3	Contact tip 1/16"
	PX S14033-5/64	S14033-5/64	Contact tip 5/64"
9.	PX TAS15954	TAS15954	Optional straight tip holder
10.	PX KP1988-1	S15954	Tip holder angled (standard)
11.	PX T14050-.045	T14050-.045	Contact tip .045
	PX T14050-.052	T14050-.052	Contact tip .052
	PX KP2100-2B1	KP2100-2B1	Contact tip 1/16"
	PX KP2100-4B1	KP2100-4B1	Contact tip 5/64"
	PX KP2100-3B1	KP2100-3B1	Contact tip 3/32"
12.	PX S13157	S13157	Nozzle collar

